

## **SMD LED STORAGE AND HANDLING PRECAUTIONS**

### **1. Storage Conditions before Opening a Moisture-Barrier Aluminum Bag**

- Before opening a moisture-barrier aluminum bag, please store it at <30°C, <60%RH.  
Please note that the maximum shelf life is 12 months under these conditions.

### **2. Storage Conditions after Opening a Moisture-Barrier Aluminum Bag**

- After opening a moisture-barrier aluminum bag, store the aluminum bag and silica gel in a desiccator.
- After opening the bag, please solder the LEDs within 72 hours in a room with 5 - 30°C, <50%RH.
- Please put any unused, remaining LEDs and silica gel back in the same aluminum bag and then vacuum-seal the bag.
- It is recommended to keep the re-sealed bag in a desiccator at <30%RH.

### **3. Notes about Re-sealing a Moisture-Barrier Aluminum Bag**

- When vacuum-sealing an opened aluminum bag, if you find the moisture-indicator of the silica gel has changed to pink from blue (indicating a relative humidity of 30 % or more), please do not use the unused LEDs, the aluminum bag, or the silica gel.

### **4. Notes about Opening a Re-sealed Moisture-Barrier Aluminum Bag**

- When opening a vacuumed and re-sealed aluminum bag in order to use the remaining LEDs stored in the bag, if you find that the moisture-indicator of the silica has changed to pink, please do not use the LEDs.

▶ The 72-hour-long floor life does not include the time while LEDs are stored in the moisture-barrier aluminum bag.  
However, we strongly recommend to solder the LEDs as soon as possible after opening the aluminum bag.