

SMT450

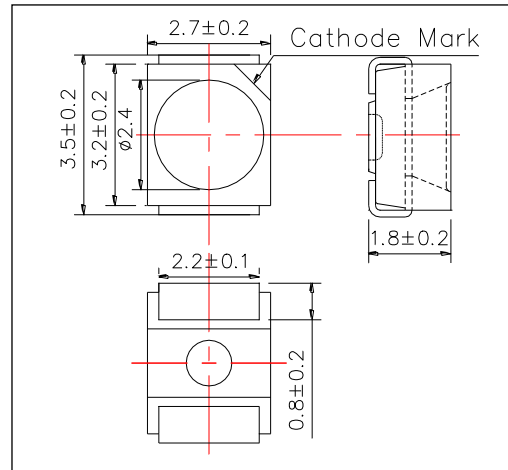
High Performance Blue Color TOP LED

SMT450 consists of an InGaN LEDs mounted on the lead frame as TOP LED package and is 200mcd typical of Brightness.
It emits a spectral band of radiation at 450nm.

<Specifications>

1. Product Name: TOP LED
2. Type Number: SMT450
3. Chip:
 - Chip Material: InGaN
 - Peak Wavelength: 450nm
4. Package
 - Lead Frame Die: Silver Plated
 - Package Resin: PPA Resin
 - Lens: Epoxy Resin

Outer Dimension (Unit:mm)



Absolute Maximum Ratings				
Item	Symbol	Maximum Rated Value	Unit	Ambient Temperature
Power Dissipation	PD	190	mW	Ta=25°C
Forward Current	IF	50	mA	Ta=25°C
Pulse Forward Current*	PO	200	mA	Ta=25°C
Reverse Voltage	VR	5	V	Ta=25°C
Operating Temperature	TOPR	-30 ~ +80	°C	
Storage Temperature	TSTG	-40 ~ +80	°C	
Soldering Temperature**	TSOL	255	°C	

* Duty=1% and Pulse Width=10us.

** Soldering condition must be completed within 10 second at 255 °C.

Electro-Optical Characteristics [Ta=25°C]						
Item	Symbol	Condition	Minimum	Typical	Maximum	Unit
Forward Voltage	VF	IF=20mA		3.3	4.0	V
Reverse Current	IR	VR=5V			10	uA
Radiated Power*	PO	IF=20mA		16		mW
Radiant Intensity**	IE	IF=20mA		4		mW/sr
Brightness***	IV	IF=20mA	100	200		mcd
Peak Wavelength	λP	IF=20mA	440	450	460	nm
Half Width	Δλ	IF=20mA		20		nm
Viewing Half Angle	θ1/2	IF=20mA		± 55		deg

* Measured by S3584-08

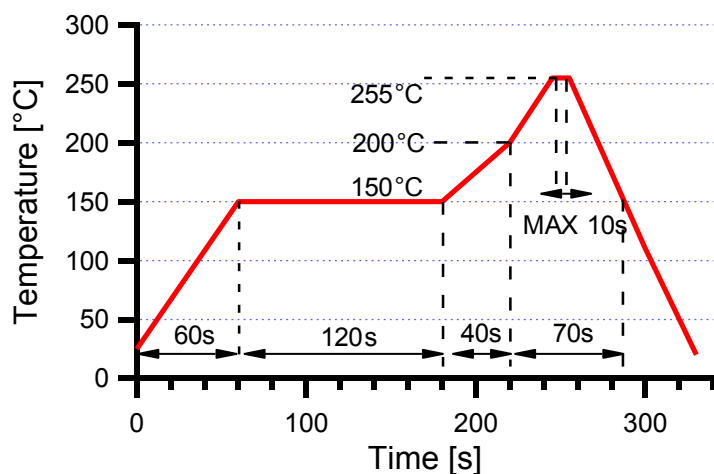
** Measured by Tektronix J-6512

*** Measured by Tektronix J-16

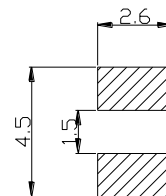


SMD Application

IR-Reflow Soldering Profile for lead free soldering



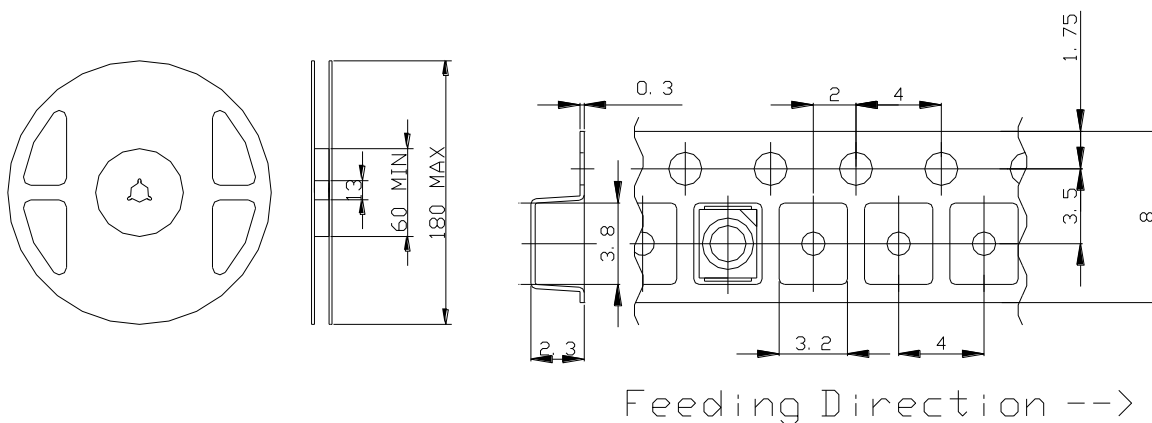
Recommended Land Layout
(Unit:mm)



Don't put stress on SMD and circuit board after soldering

SMD Packing

Tape and Reel Dimensions
(Unit:mm)



Wrapping

Moisture barrier bag aluminum laminated film with a desiccant to keep out the moisture absorption during the transportation and storage.

SMD LED STORAGE AND HANDLING PRECAUTIONS

<Storage Conditions before Opening a Moisture-Barrier Aluminum Bag>

- Before opening a moisture-barrier aluminum bag, please store it at <30°C, <60%RH. Please note that the maximum shelf life is 12 months under these conditions.

<Storage Conditions after Opening a Moisture-Barrier Aluminum Bag>

- After opening a moisture-barrier aluminum bag, store the aluminum bag and silica gel in a desiccator.
- After opening the bag, please solder the LEDs within 48 hours in a room with 5 - 30°C, <50%RH.
- Please put any unused, remaining LEDs and silica gel back in the same aluminum bag and then vacuum-seal the bag.
- It is recommended to keep the re-sealed bag in a desiccator at <30%RH.

<Notes about Re-sealing a Moisture-Barrier Aluminum Bag>

- When vacuum-sealing an opened aluminum bag, if you find the moisture-indicator of the silica gel has changed to pink from blue (indicating a relative humidity of 30 % or more), please do not use the unused LEDs, the aluminum bag, or the silica gel.

<Notes about Opening a Re-sealed Moisture-Barrier Aluminum Bag>

- When opening a vacuumed and re-sealed aluminum bag in order to use the remaining LEDs stored in the bag, if you find that the moisture-indicator of the silica has changed to pink, please do not use the LEDs.

※The 48-hour- long floor life does not include the time while LEDs are stored in the moisture-barrier aluminum bag.

However, we strongly recommend to solder the LEDs as soon as possible after opening the aluminum bag.